

Certificate of welding processes according to PN-EN ISO 3834-2:2021
covers the following range:

Product and scope of application:	Manufacturing, assembly, repairing, modernization and maintenance of equipment as well as of plants for food and chemical industry including pressure vessels.
Base materials:	8.1, 8.2, 10.2
Dimensions:	Material thickness up to 60,0 mm Pipe diameters from 10,65 mm Range of wall thickness from 1,0 to 24,0 mm
Welding methods:	135 – MAG welding with solid wire electrode 141 – TIG welding with solid filler material (wire/rod) 142 – Autogenous TIG welding 141 AUTO – Automatic TIG welding with solid filler material (wire/rod) 142 AUTO – Automatic autogenous TIG welding 141 + 135 – TIG welding with solid filler material (wire/rod) + MAG welding with solid wire electrode
Welding supervisor:	Michał Witek (IWE)
Deputy of welding supervisor:	---
Non destructive testing personnel:	
Person responsible for non destructive testing:	Sylwester Przychodzień (VT2, PT2)
Deputy of non destructive testing responsible person:	Michał Witek (VT2, PT2, RT-ORS2)
Additional product standard / specification:	---

REMARKS: The certification was granted in accordance with the certification program PR3834, date 05.05.2021.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 26.07.2023



Ewelina Czerwonka
Deputy Director of Certification Centre