

**Certificate of welding processes according to PN-EN ISO 3834-2:2007
covers the following range:**

- Product and scope of application:** Manufacturing, assembly, repairing, modernization and maintenance of equipment as well as of plants for food and chemical industry including pressure vessels.
- Product standard/specification:** ISO 15609-1, ISO 15614-1, ISO 15613, ISO 13916, ISO 17635, ISO 17662.
- Base materials:** 8.1
- Dimensions:**
Length up to 30,0 m
Material thickness up to 70,0 mm
Pipe diameters from 12,7 to 6000,0 mm
Range of wall thickness from 1,5 to 24,0 mm
- Welding methods:**
135 – MAG welding with solid wire electrode
141 – TIG welding with solid filler material (wire/rod)
- Welding supervisor:** Romuald Tuszyński (EWE)
- Deputy of welding supervisor:** ---
- Non destructive testing personnel:**
Person responsible for non destructive testing: Sylwester Przychodzień (VT2)
- Deputy of non destructive testing responsible person:** ---

REMARKS: The certification was granted in accordance with the certification program PR3834 01/12/2014

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw 26.07.2018



Mieczysław Obiedziński
Director of Certification Center